

Alumasc Cast Iron Rainwater/Traditional Soil & Waste Systems - Overview of Finishes

Alumasc Cast Iron Rainwater systems are available in a range of 8 standard colour options to suit traditional heritage projects. Alumasc's in-house paint plant produces a Certified Factory painted high quality two-pack epoxy primer and a top coat finish.

Apex Heritage Cast Iron Rainwater - Painted

The renowned quality of Apex Heritage Cast Iron is available pre-painted on all four gutter profiles (Half Round, Victorian Ogee, Beaded Half Round and Moulded) plus the full range of circular or square/rectangular downpipes with authentic socketed joints.

Now available in 8 standard colours to suit traditional heritage projects, other RAL colours are available on request.

The high performance two-pack epoxy primer and a top coat finish is factory-applied under controlled conditions and has been successfully developed to give a smooth and long lasting finish to the cast iron. The new certified factory painted finish marque guarantees the product has received the fully painted finish. This is certified with approved stickers on the product giving both the client and specifier piece of mind.

By removing the need for on-site pre-installation painting Alumasc's painted cast iron offers the following benefits:

- 60% saving on time, as there is no need to paint several coats on site
- Quicker installation and less disruption on site
- 30% saving on cost as there is no need for extra labour to paint on site
- The painted finish only costs 20% more than the primed finished product
- Durable, even and long lasting finish
- Independent test results conducted on the finish prove excellent resistance to salt, heat and frost



RAL 3009 Oxide Red



RAL 3020 Traffic Red



RAL 5010m Flower Blue



RAL 6005 Moss Green



RAL 7016 Anthracite Grey



RAL 8015 Chestnut Brown



RAL 9005 Black



RAL 9016 White



Painted finish (RAL 9005 shown)

Apex Heritage Cast Iron Rainwater - Primed

A factory primed finish is also available with a one coat oxide primer. This primer will give protection against corrosion during transportation and short-term undercover storage and will provide a suitable surface for additional painting. On site handling and painting are the responsibility of the contractor.

Alumasc recommends that on site further priming coat be applied followed by 1 undercoat and 2 gloss coats of an alkyd paint system. All individual elements should receive the first gloss coats before fixing, and finished with the final gloss coat after the installation is complete. It is advisable to take the paint finish inside collars and within the ends of rainwater pipes to avoid the possibility of rust staining.

Harmer LCC Traditional Cast Iron Soil & Waste Systems

The pipes and fittings are factory-dipped in bitumen in accordance with BS 416. Where gloss painting is required, it is advisable to contact Alumasc technical services on 01744 648400.



LCC bitumen finish